

Solar Torrefaction of Solid Olive Mill Residue

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Torrefaction is a thermochemical pretreatment method for improving fuel characteristics of biomass. The process is conducted between 200 and 300 °C under inert atmosphere. The relatively low process temperature of torrefaction makes the use of solar energy suitable with low costs. In this study, solid olive mill residue (SOMR) was used to test the feasibility of using solar energy in the torrefaction process. SOMR is an agricultural waste obtained from olive oil extraction, and it is mainly produced in the Mediterranean region, which has high solar energy potential. In this study, the torrefaction of SOMR was conducted by concentrating solar energy with a parabolic dish concentrator, at 250 °C for 10 min. The fuel properties of solar torrefaction products were compared with raw SOMR. Solar torrefaction yielded a deoxygenated solid fuel with increased carbon content and higher heating value (HHV), similar to torrefaction.

Keywords: Biomass; Solar Energy; Torrefaction; Pretreatment; Parabolic Dish Concentrator

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INTRODUCTION

Biomass, mainly wood, is an important source of energy, which dominates 10% of the global energy supply (REN 21 2014). Biomass is directly combusted for energy generation. Besides hard and soft wood, agricultural residues are an important source of biomass.

Solid olive mill residue (SOMR) is an agricultural residue left over from olive oil extraction. SOMR mainly consists of water, seed, pulp, and olive stone (Doymaz *et al.* 2004; Gomez-Munoz *et al.* 2012). The main producers of SOMR are Mediterranean countries. It is estimated that 900 million olive trees cover over 10 million hectares worldwide (Sesli and Yeğenoğlu 2009), and Mediterranean countries produce approximately 2.5 million metric tons/year olive oil (Dermechea *et al.* 2013). During the olive oil extraction process, 200 kg of oil and 400 kg of SOMR is produced from each ton of olives (Sadeghi *et al.* 2010). Although direct combustion is a method for energy generation from biomass, a pretreatment or treatment to raw biomass results in more efficient energy generation.

Torrefaction is a thermochemical pretreatment of biomass that occurs at 200 to 300°C under inert atmosphere. Laboratory scale torrefaction experiments conducted with different types of biomass have shown that torrefaction improves the quality of biomass as a solid fuel (Brachi *et al.* 2016; Bridgeman *et al.* 2008; Rousset *et al.* 2011). Torrefied biomass contains less moisture (Felfri *et al.* 2005; Sadaka and Negi 2009), has increased energy density (Prins *et al.* 2006a; Yan *et al.* 2009; Rousset *et al.* 2011), and has increased higher heating value (HHV) (Bridgeman *et al.* 2008; Couhert *et al.* 2009; Deng *et al.* 2009;



51 Yan *et al.* 2009) compared to raw biomass. The effect of torrefaction on fast pyrolysis
52 (Zheng *et al.* 2013), gasification (Sarkar *et al.* 2014), and carbonization (Cellatoğlu and
53 İlkan 2016) characteristics of biomass has been studied as well. Zheng *et al.* (2013) showed
54 an improved quality of bio-oil obtained from fast pyrolysis of corn cobs with torrefaction
55 pretreatment. Sarkar *et al.* (2014) showed that torrefaction remarkably improved the gas
56 yields, syngas lower heating value, and gasifier efficiencies (Sarkar *et al.* 2014). Cellatoğlu
57 and İlkan (2016) showed that torrefaction contributed to reducing the holding time during
58 carbonization.

59 The proven impacts of torrefaction on fuel characteristics of biomass have motivated
60 commercial investments in torrefaction plants. Currently, a number of mostly European
61 torrefaction initiatives have prompted construction and commissioning of the first
62 commercial torrefaction plants (Deutmeyer *et al.* 2012). Natural gas or biomass is
63 combusted for conducting torrefaction process in commercial plants.

64 The low process temperature relative to other biomass treatment methods makes
65 solar energy very attractive for torrefaction (solar torrefaction). SOMR is suitable for the
66 process because it is produced in the Mediterranean region, which enjoys the abundance of
67 solar energy. Furthermore, SOMR is an attractive fuel for torrefaction (Cellatoğlu and İlkan
68 2015).

69 In this study, solar torrefaction of SOMR was tested with a parabolic dish collector.
70 The results indicated that torrefaction process can be conducted with solar thermal energy
71 and use of solar energy is promising for producing qualified solid fuel compared to raw
72 biomass.

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75 EXPERIMENTAL

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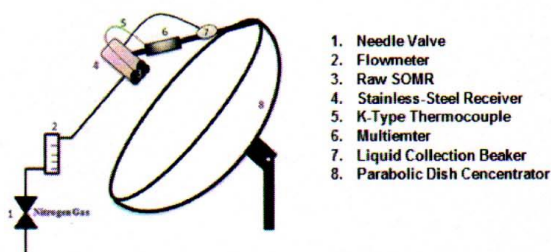
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Table 1. Geometrical Characteristics of the Parabolic Dish Concentrator

Diameter (d)	0.87 m
Focal Length (f)	0.59 m
(d/f) Ratio	1.47
Rim Angle (Φ)	40.35°
Aperture Area (S)	0.59 m ²

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93 The receiver tube was fed by nitrogen (20 mL/min) through the pipes as shown in
 94 Fig. 1 to provide an inert medium. Also, 50 mL/min nitrogen was allowed to flow for 10
 95 min to remove oxygen in the receiver-tube before each solar torrefaction process.
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97 Fig. 1. Schematic representation of parabolic dish solar torrefier
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100 Gas produced during torrefaction process was taken outside from stainless steel and
 101 plastic pipes. Stainless steel pipes were connected to plastic pipes which were covered
 102 with aluminum foil to prevent their melting. The solar torrefaction process was conducted
 103 at 250 °C. The holding time was adjusted to 10 min, which did not include the heating time.
 104 The maximum heating rate recorded for stainless steel reactor was 50 °C/min and reached
 105 the torrefaction temperature in 5 to 10 minutes. Solar torrefaction experiments were
 106 conducted on October 8, 2014 to October 10, 2014 between 11:30 am and 12:30 pm. The
 107 solar torrefaction experiments were repeated three times. Each experiment was conducted
 108 with 5 g of SOMR. The ultimate and proximate analysis results of solar torrefaction
 109 products are represented as average of each product. None of the results deviated more than
 110 3.36% from the average. The analysis results of solar torrefaction products is represented
 111 by sSOMR in Figs. 2 to 5.

112 The elemental composition of solar torrefaction products was obtained from
 113 ultimate analysis. The Thermo Finnegan Flash EA 1112 Series Element Analyzer (Monza,
 114 Italy) were used to measure carbon (C), hydrogen (H), and nitrogen (N) in wt%. Oxygen
 115 (O) was determined from the difference on dry basis (db) according to
 116

$$117 \quad O(\text{wt}\%) = 100 - (C(\text{wt}\%) + H(\text{wt}\%) + N(\text{wt}\%) + S(\text{wt}\%) + \text{Ash}(\text{wt}\%)) \quad (1)$$

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 119 Volatile matter (VM), fixed carbon (FC), and ash content composition of the
 120 torrefaction products were determined by proximate analysis in wt%. The proximate
 121 analysis was carried out in a muffle furnace. sSOMR samples were dried at 105°C until
 122 their mass reach to a stable point before proximate analysis. Volatile matter content of
 123 moisture free sSOMR and SOMR samples was measured by heating in a moisture free
 124 covered crucible up to 950°C and kept at that temperature for 6 minutes. Volatile matter
 125 (VM) content of samples was determined according to Eq. 2.
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$$127 \quad \text{VM} = 100 \times \frac{M_{\text{sSOMR}} - M_{\text{vm}}}{M_{\text{sSOMR}}} \quad (2)$$

Commented [MH1]: Please correct two items in the text within Fig. 1. Item number "6" has a spelling error. It should be "multimeter". Item 8 should have the word "Concentrator".

128 where, m_{sSOMR} is the mass of moisture free sSOMR before heating up to 950°C and m_m is
 129 the mass of remaining sSOMR after heating up to 950°C and keeping at that temperature
 130 for 6 minutes. Ash content was measured after determination of volatile matter content.
 131 Volatile and moisture free sSOMR samples were heated up to 750°C and held at that
 132 temperature for 6 hours in an open crucible. Ash content was calculated according to Eq.

$$133 \quad 3. \quad 134 \quad 135 \quad Ash = 100 \times \frac{M_{ash}}{M_{sSOMR}} \quad (3)$$

136 where, m_{ash} is the remained mass after heating up to 950 °C and keeping at that temperature
 137 for 6 hours. Fixed carbon (FC) content of produced sSOMR was determined according to
 138 Eq. 4.

$$139 \quad 140 \quad 141 \quad FC\% = 100 - VM\% - Ash\% \quad (4)$$

142 The higher heating value (HHV) of sSOMR and SOMR were calculated by
 143 considering the carbon (C), hydrogen (H), nitrogen (N) and oxygen (O) content of the
 144 samples, according to Demirbaş *et al.* (1997), Eq. 5.

$$145 \quad HHV \left(\frac{MJ}{kg} \right) = 0.335 C(\text{wt.}\%) + 1.42H(\text{wt.}\%) - 0.154 O(\text{wt.}\%) - 0.145 N(\text{wt.}\%) \quad (5)$$

146 The mass yield and energy yield of solar torrefaction products were calculated according
 147 to the following equations:

$$148 \quad Mass\ Yield\ (\%) = \frac{Mass\ of\ sSOMR}{Mass\ of\ Raw\ SOMR} \times 100 \quad (6)$$

$$149 \quad Energy\ Yield\ (\%) = Mass\ Yield \times \frac{(HHV)_{sSOMR}}{(HHV)_{Raw\ SOMR}} \times 100 \quad (7)$$

150

151 RESULTS AND DISCUSSION

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153 Appearance of Solar Torrefaction Products and Mass Yield

154 The appearance of raw SOMR and three solar torrefied SOMR are given in Fig. 2.
 155 The color of SOMR became darker after solar torrefaction.

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159 Fig. 2. (a) Appearance of raw SOMR and (b) sSOMR produced by solar torrefier

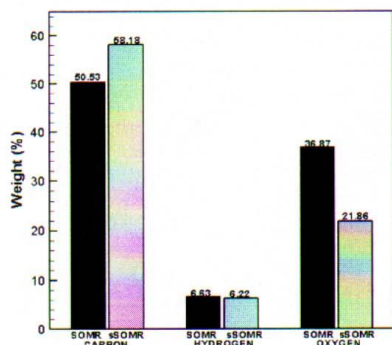
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161 The mass yield of sSOMR was 57.74% in dry basis. Isothermal (Chen and Kuo
 162 2011a) and non-isothermal (Chen and Kuo 2011b) torrefaction studies were conducted
 163 with biomass constituents: cellulose, hemicellulose, lignin, and xylan. These studies

164 revealed that hemicellulose and xylan were thermally degraded to form volatile products,
 165 such as H₂O, CO, CO₂, H₂, acetic acid, and other organics (Prins *et al.* 2006b), at a
 166 torrefaction temperature of 250°C. In this study, the mass loss during solar torrefaction was
 167 attributed to the degradation of hemicellulose (mainly xylan) and also to the removal of
 168 bound water.

170 Carbon (C), Hydrogen (H), Nitrogen (N), and Oxygen (O) Content of Solar 171 Torrefied SOMR

172 The elemental composition of solar torrefied SOMR is demonstrated in Fig. 3. The
 173 carbon content of raw SOMR increased by an average of 7.65% after solar torrefaction.
 174 The hydrogen content of solar torrefied samples was reduced similar to torrefaction
 175 process. The amount of change in the hydrogen content of solar torrefied SOMR was
 176 around 0.41%. Also, sSOMR had lower oxygen. The change in oxygen content was
 177 15.01%.
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 180
 181 Fig. 3. Elemental composition of SOMR and sSOMR
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183 Torrefaction is associated with the destroyed hydroxyl groups (-OH) (Bergman *et al.*
 184 *et al.* 2005; Phanphanich and Mani 2011), which results in a solid fuel with reduced hydrogen
 185 and oxygen contents. Ultimate analysis of solar torrefied SOMR confirmed these results.

186 The H/C and O/C atomic ratios of sSOMR were calculated. The H/C ratio is an
 187 indicator of pyrolysis efficiency, where the O/C ratio is a measure of degree of oxidation
 188 (Schmidt *et al.* 2001; Nguyen *et al.* 2004). A reduced O/C ratio is a potential indicator of
 189 both hydrophilicity and polarity. Reduced polar surface groups results in a reduction of
 190 affinity of the fuel with water molecules (Manya 2012).

191 Figure 4 shows the O/C atomic ratios of raw SOMR and sSOMR. The average O/C
 192 ratio of sSOMR was almost half of O/C ratio of SOMR. Also, Fig. 4 shows the H/C atomic
 193 ratio of raw SOMR and sSOMR samples. The average H/C ratio of solar torrefaction
 194 products was 1.26, and the H/C ratio of SOMR was 1.56.
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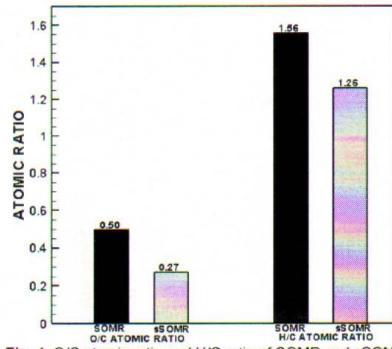


Fig. 4. O/C atomic ratio and H/C ratio of SOMR and sSOMR.

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Volatile Matter (VM), Fixed Carbon (FC), and Ash Content of Raw and Solar Torrefied SOMR

The volatile matter and fixed carbon composition of solar torrefied SOMR was obtained by proximate analysis. Torrefaction studies done for various biomass studies and SOMR showed that torrefaction produces a solid fuel with reduced volatile matter and increased ash and fixed carbon content (Cellatoğlu and İlkan 2015, Chiou *et al.* 2015). Figure 5 shows the volatile matter content of raw SOMR and sSOMR. The volatile matter content of samples decreased by 14.84% after solar torrefaction. Reduced volatile matter is an indicator of more qualified fuel with less smoke during combustion (Patel and Gami 2012).

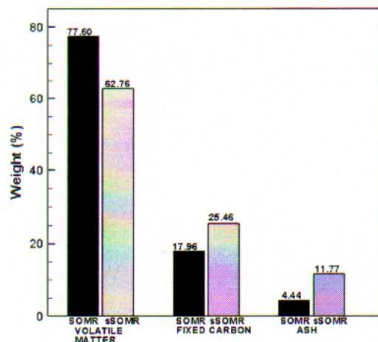


Fig. 5. Volatile matter, fixed carbon and ash content of SOMR and sSOMR

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213 The fixed carbon content of solar torrefaction products is also given in Fig. 5. The
 214 average rate of change in carbon content of sSOMR was 7.50 wt.%. Figure 5 also shows
 215 that, solar torrefaction yielded higher ash content fuel and sSOMR contains 7.33% more
 216 ash compared to SOMR.

218 Higher Heating Value and Energy Yield of Solar Torrefied SOMR

219 Torrefaction studies conducted with different biomass have shown that torrefaction
 220 yields a solid fuel with higher HHV (Bridgeman *et al.* 2008). The HHV sSOMR is 22.85
 221 MJ/kg, where HHV of SOMR is 19.76 MJ/kg on dry basis. Solar torrefaction yielded a
 222 solid fuel with 15.30% higher HHV than raw SOMR. Also, the energy yield calculations
 223 of solar torrefaction products showed that 67.25% of the original energy content was
 224 retained in products after solar torrefaction (on dry basis).

226 Thermal Performance of Parabolic Dish Solar Torrefier and Solar 227 Torrefaction

228 The performance of a parabolic dish solar torrefier is measured by calculating its
 229 thermal efficiency. The thermal efficiency of a parabolic dish solar torrefier is defined as
 230 the ratio of the useful thermal energy transferred to the receiver to the energy incident on
 231 the parabolic dish collector aperture. The thermal efficiency (η) of the parabolic dish
 232 torrefier was calculated as follows,

$$234 \quad \eta = \frac{Q_{\text{useful}}}{Q_{\text{aperture}}} \quad (8)$$

235 where the Q_{useful} is the amount of solar thermal energy that is transferred to the stainless
 236 steel receiver and Q_{aperture} is the energy incident on the parabolic dish collector.

$$238 \quad Q_{\text{useful}} = \dot{m}c(T - T_0) \quad (9)$$

$$239 \quad Q_{\text{aperture}} = \alpha I_B S \quad (10)$$

241 **Table 2.** Thermal Characteristics of the Parabolic Dish Torrefier

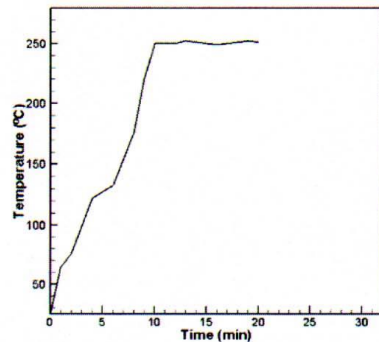
\dot{m}	0.00063 (kg/s)
c	510 (J/kg K)*
T	250 °C
T_0	24 °C
α	1
I_B	508 (W/m ²)**

242 *Average of maximum (530 J/kg K) and minimum (490 J/kg K) specific heat capacities associated
 243 with stainless steel.

244 ** Average direct beam radiation in Northern Cyprus during October (Northern Cyprus Ministry of
 245 Public Tourism and Environment, Meteorology Department)

246
 247 In the foregoing expressions, \dot{m} is the ratio of mass of stainless steel receiver to heating
 248 time, c is the specific heat capacity of stainless steel, T is the torrefaction temperature, T_0
 249 is the ambient temperature, α is the reflectivity parabolic dish, I_B is the beam radiation on
 250 parabolic dish collector, and S is the aperture area of parabolic dish collector. In this study,
 251 the mass of the stainless steel receiver was 0.380 kg, and the mass of SOMR in each run
 252 was 0.005 kg.

253 The mass of SOMR used for solar torrefaction was neglected for thermal efficiency
254 calculations. The thermal characteristics of the parabolic dish torrefier, used for efficiency
255 calculation, are given in Table 2. The thermal efficiency calculations showed that the
256 parabolic dish solar torrefaction system worked with 24.22% thermal efficiency.
257



258 Fig. 6. Temperature profile of parabolic dish solar torrefier recorded on October 09 2014
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262 Besides the thermal efficiency, the temperature profile of stainless steel receiver
263 during solar torrefaction process is given in Fig. 6. The figure clearly shows that the
264 intermittent structure of solar energy resulted in a non-uniform heating rate. Furthermore:
265 after reaching temperature of 133°C, the receiver experienced an almost constant heating
266 rate. The non-uniformity in heating rate, during solar torrefaction, occurred in the first stage
267 of torrefaction process. The first stage of torrefaction, namely drying, occurs at
268 temperatures below 150°C (Brachi *et al.* 2015). Temperatures above 150°C are associated
269 with removal of bounded water (Bhaskar and Pandey, 2015) and decomposition of
270 hemicellulose (Brachi *et al.* 2015). In this study, since non-uniformity in heating rate
271 occurred at temperatures below 150°C, it did not result in any change torrefaction
272 characteristics of solar torrefaction products.

273 Torrefaction of SOMR has been investigated by different researchers. Brachi *et al.*
274 (2015) investigated the isoconversional kinetic analysis of olive pomace decomposition
275 under torrefaction operating conditions. The authors showed that torrefaction of SOMR (or
276 olive pomace) can be described by a single step model. Also, Chiou *et al.* (2015),
277 Cellatoğlu and İlkan (2015), and Benavente and Fullana (2015) investigated the changes
278 in elemental and proximate compositions of SOMR under different torrefaction conditions
279 (temperature and holding time). Results of the cited studies showed that torrefaction
280 yielded solid fuel with higher carbon, ash, and fixed carbon content and less oxygen,
281 hydrogen and volatile matter content compared to raw SOMR. Cellatoğlu and İlkan (2015)
282 showed that rising torrefaction temperature from 210°C to 240°C results in a significant
283 change in elemental composition of SOMR. Furthermore, Chiou *et al.* (2015) showed that
284 significant change in elemental composition occurs when temperature is raised from 230°C
285 to 260°C. Consistent with studies of Chiou *et al.* (2015) and Cellatoğlu and İlkan (2015),

286 solar torrefaction, conducted at 250°C, results in significant changes in elemental and
287 proximate composition of SOMR. The torrefaction temperature of 250°C is also important
288 because of the likely exothermic nature of the torrefaction process. Although, there is no
289 consensus on the endothermic and exothermic nature of biomass torrefaction, many
290 researchers have shown that exothermicity starts at torrefaction temperatures above 250°C
291 (Cavagnol *et al.* 2015; Brachi *et al.* 2016).

292 This study showed that the torrefaction process can be conducted by using solar
293 energy. The type of input energy did not affect the properties of products. The products
294 have similar properties (higher HHV, higher carbon content, less oxygen content) in
295 comparison with conventional torrefaction.

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298 CONCLUSIONS

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- 300 1. Solar torrefaction was tested experimentally by constructing a parabolic dish solar
301 torrefier. Experimental results showed that the parabolic dish solar torrefier had a
302 thermal efficiency of 24.22%.
- 303 2. The elemental composition and volatile matter, ash, and fixed carbon content of solar
304 torrefaction products were investigated.
- 305 3. Ultimate and proximate analysis results indicated that conducting the torrefaction
306 experiment with solar thermal energy did not change the torrefaction behavior of
307 SOMR.
- 308 4. Solar thermal energy can be used as input energy for torrefaction. Furthermore, solar
309 energy can be converted into a storable and transportable fuel.
- 310 5. Solar torrefied SOMR can be directly used as fuel. Also, it can be used for producing
311 more qualified bio-oil, syngas, or charcoal via fast pyrolysis, gasification, or
312 carbonization, respectively.
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